

Fig. 11

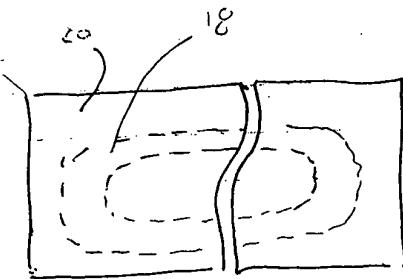
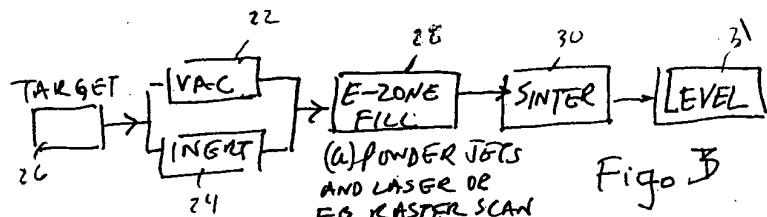


Fig. 2



(a) POWDER JETS  
AND LASER OR  
EB RASTER SCAN  
(b) POWDER DEPOSITS  
AND LASER OR  
EB RASTER SCAN

Fig. 3

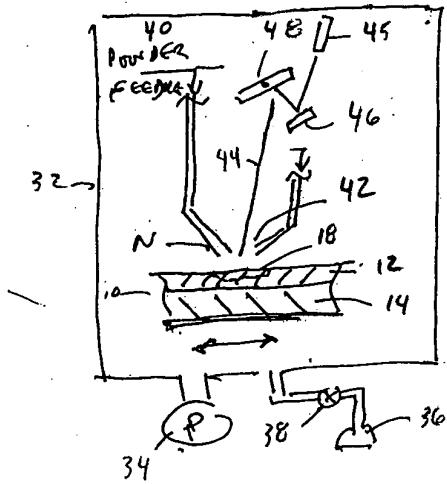


Fig. 4